

Work Order ID 50024

July 6, 2009 7:39:01 AM

Page 1

Item ID: D2232-3

Accept

Setup Start

Revision ID: C

Stop

Item Name: Basket Hinge

Start Date: 08/07/2009 Start Qty: 6.00

Cust Item ID:

Required Date: 17/07/2009 Req'd Qty: 6.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2232	Rev C

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

I-Cut as per Dwg D2232 ☐ Dwg Rev: C ☐ Prog Rev: C ☐ 2-
Deburr if necessary

⇒ ml 09 07 17 (6)

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

⇒ ml 09 07 17 (6)

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

⇒ S 02/07/13 (6) f

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Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Small Fab

0.00

Small Fab

Memo

0.00

Small Fab

Debur

140



Identify as per dwg & Stock Location: Basket

0.00

Packaging

Memo

0.00

Packaging

150



QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

PD 09.07.20 @

09/07/21 *[Signature]*

W 09.07.20

Picklist Print

Page 1

July 6, 2009 7:39:00 AM

Work Order ID: 50024



Parent Item: D2232-3RevC



Parent Item Name: Basket Hinge

Start Date: 08/07/2009

Required Date: 17/07/2009

Comments:

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S11GA		Purchased	No			100	sf	120.3800	0.4383			



304/316 0.125 Sheet

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

120.38

111018

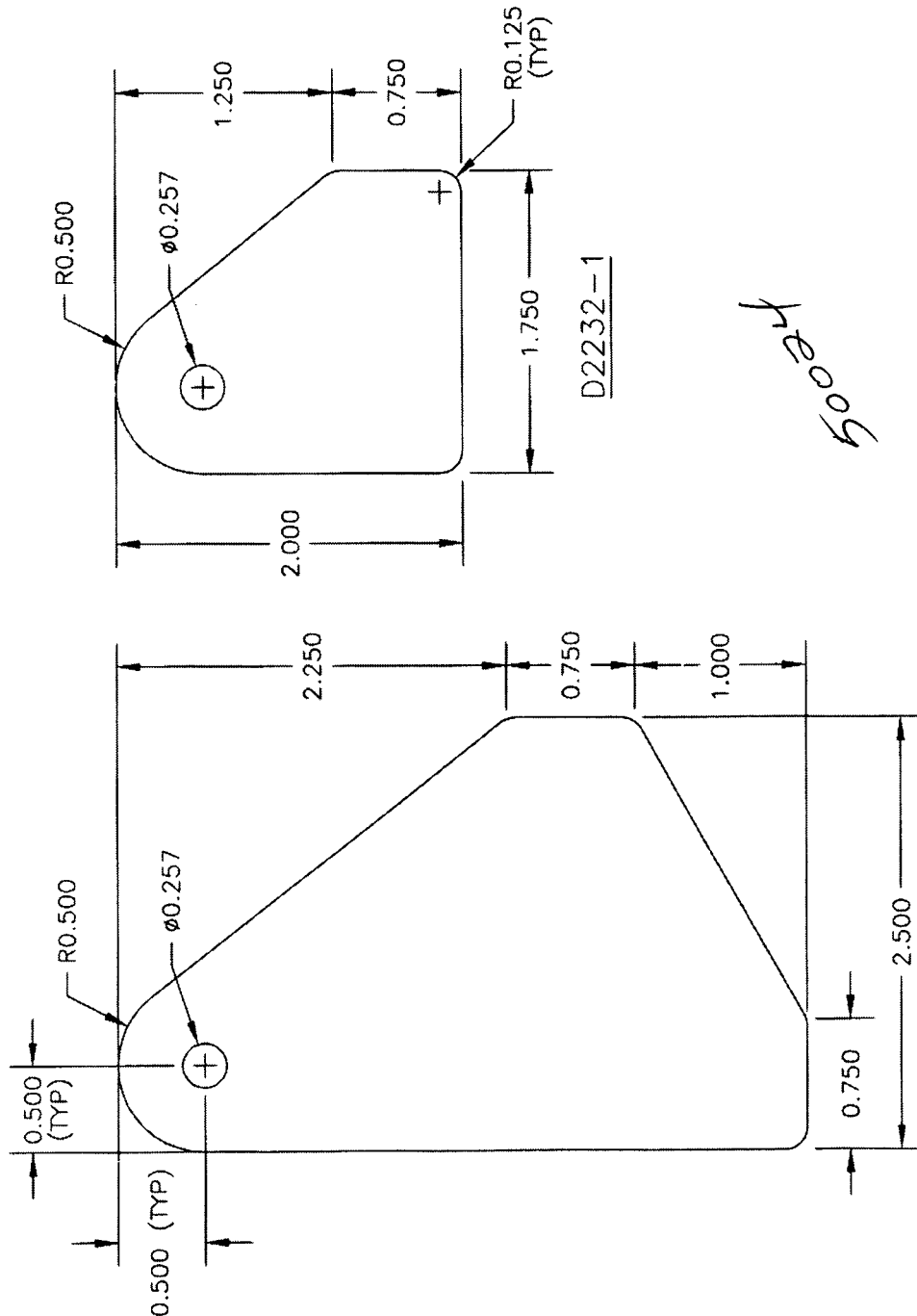
120.38

ml 09.07.17



DESIGN	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>KE</i>	DRAWING NO. D2232	REV. C SHEET 1 OF 2
DATE 98.04.28		TITLE BASKET HINGE	SCALE 1:1
A	94.05.12	NEW ISSUE	
B	96.01.02	ADDED -5 AND -7	
C	98.04.28	0.125 THICK WAS 0.063	

RELEASED
98.05.07 KE

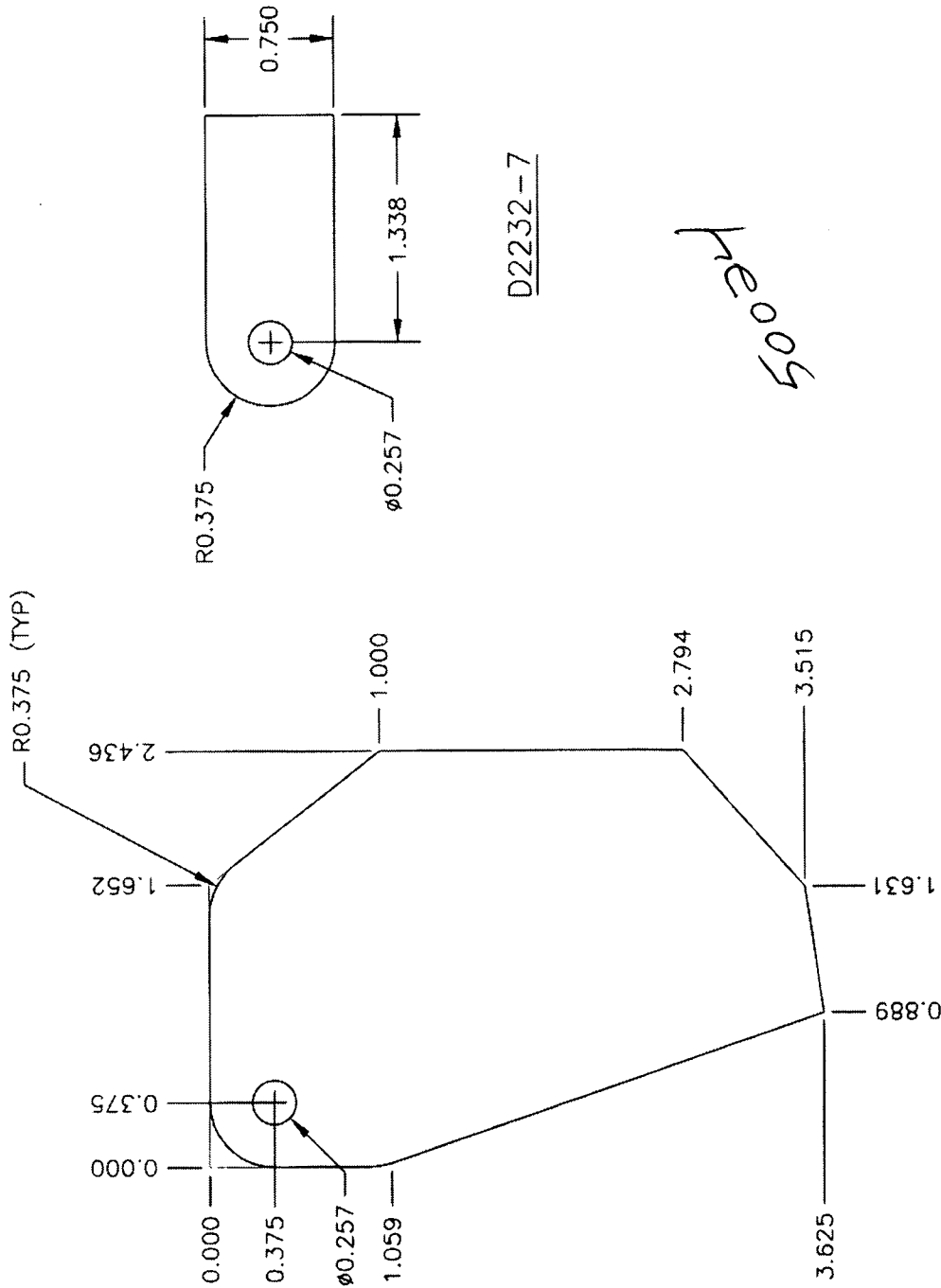


MATERIAL: AISI 304/316 SS 0.125 THICK



DESIGN <i>[Signature]</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2232	REV. C SHEET 2 OF 2
DATE 98.04.28		TITLE BASKET HINGE	SCALE 1:1

RELEASED
98.05.05 KE



D2232-7

KE005

D2232-5

MATERIAL: AISI 304/316 SS 0.125 THICK